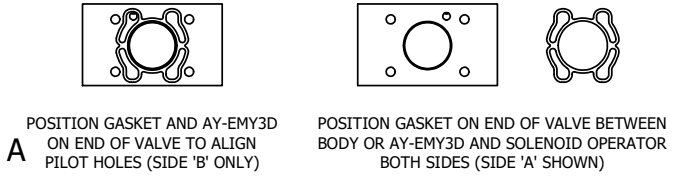


ALIGN PILOTS IN BODY, END CAP AND SOLENOID

O-RING SIDE



POSITION GASKET AND AY-EMY3D ON END OF VALVE TO ALIGN PILOT HOLES (SIDE 'B' ONLY)

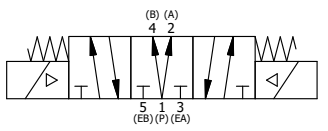
POSITION GASKET ON END OF VALVE BETWEEN BODY OR AY-EMY3D AND SOLENOID OPERATOR BOTH SIDES (SIDE 'A' SHOWN)

NOTES:
1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.

12	3	V-110	O-RING, BUNA-N, 70 DURO, AS-114, (REF 5/8 X 13/16 X 3/32), 1/4" SLEEVE, 1/2" SUB, STACK
11	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
10	1	AN-114	NAMEPLATE, BLANK, FOR VALVES WITH SPRINGS OR DETENTS
9	4	V-584	SCREW, 10-24 X 1, BUTTON HEAD SOCKET CAP WITH MICROSPHERE APPLIED TO THREADS.
8	3	EMG3	GASKET - END MOUNT SOLENOID, BUNA-N, 1/4" & 3/8" VALVES
7	2	SEC3-7	PLATE, RE-INFORCEMENT, SOLENOID, STAMPED, 304 STAINLESS
6	4	V-601	SCREW, 10-24 X 1-1/2, BUTTON HEAD SOCKET CAP WITH MICROSPHERE ADHESIVE
5	2	V-562	NUT, SOLENOID, SIDE EXHAUST
4	2	V-564	SYSTEM 8 INTRINSICALLY SAFE SOLENOID OPERATOR.
3	1	AY-EMY3D	ASSY - SPR CTR, REGEN CTR SPL, END MOUNT SOLENOID, 1/4" & 3/8" VALVES
2	6	V-39	O-RING, VITON, STD BODY, 1/4" & 3/8" VALVES
1	1	B3-10E	FINISHED - SOLID BODY, UPPER PILOTS, 3/8" STACKING VALVE
FLG	QTY	PART NO	DESCRIPTION

SECTION A-A
SCALE 1 : 1

3/8" CORD GRIP DIN CAP INCLUDED FORM A, ACC. TO EN 175301-803, ISO 4400



LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2°		AAA PRODUCTS INTERNATIONAL 7114 Harry Hines Blvd Dallas, TX 75235
DRAWN: RMckenna	DATE: 4/7/2016	CHECKED: KWaite	DATE: 4/7/2016	
SCALE: 1 : 1	SHEET: 1 OF 1	RELEASED: HWomack	DATE: 4/7/2016	
TITLE: 3/8" STACK, DBL SOL, 3 POS, SPR CTR, SOL SHFT, REGEN CTR SPL, INTR SAFE, 24VDC, SIDE VENT			PART NO.: EBSY3DAC 24VDC	REV.: A

A	6/1/2018	ECG3 GASKET TO EMG3, SPL ASSY TO AY-EMY3D.
NO.	DATE	REVISION

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

P:\Engineering\Product Valve Assembly\Standard 3/8" DWG\EBSY3DAC 24VDC.dwg